

Torch brazing

TB

Sometimes called Gas Brazing, is similar to Oxyacetylene Welding, except the base metal is not melted, and the filler metal is usually a non-ferrous metal. The Filler- metal flows into the joint by capillary attraction. Brazing can be done in All positions on most metals and is especially popular for repair work on cast iron The process is normally applied manually and requires a relatively high degree of brazier skill.

